



温州锐志包装机械有限公司

Wenzhou Ruizhi Packing Machinery Co.,Ltd

浙江省温州市平阳县万全镇郑楼工业区

ZhengLou Industrial Area,WanQuan Town,PingYang County, WenZhou city, ZheJiang, China

## PRODUCT QUOTATION

(产品报价单)

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RZFD-190 连体 2 色全自动高速方底纸袋机

RZFD-190 roll feeding square bottom paper bag machine with 2/4 colors printing machine



样品袋：





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## 报价单 Quotation List

日期/Date : 2019

有效期/Validity: 30days

货物型号及描述 Type and description of goods	单 价 Unit Price
RZFD-190 连体 2 色全自动高速方底纸袋机 RZFD-190 roll feeding square bottom paper bag machine with 2 colors printing machine	请联系业务员
付款条件 PAYMENT TERM	签订合同即付货款总额的 30% 预付款, 工厂验收合格付清机器全款发货。 After signing of the contract ,the total amount of 30% advance payment, factory acceptance payment before delivery after the machine testing is ok.
发货期 Delivery time	收到定金后大约 60 个工作日。工厂在订单确认时会重新决定是否变更交货期。 About 60 working days after receiving the deposit. The factory will decide whether to change the delivery date when the order is confirmed.
电器设备 Electrical equipment	本机电器设备采用三相 380v。如有特殊要求请事先与我公司说明。 This machine adopts three-phase 380v. If you have any special requirements, please explain in advance with my company.
保修 Guarantee	我们提供为期 12 个月的保修。在保修期间, 我们提供免费更换因质量问题导致的损坏部件。所有因买方使用不当 (包括擅自修改 PC 及触摸屏内置软件) 所造成的故障都不在保修范围内。(易损件除外配件易损清单) We offer a 12-month warranty. During the warranty period, we provide free replacement of damaged parts due to quality problems. All failures caused by improper use of the buyer (including unauthorized modification of PC and touch screen built-in software) are not within the scope of the warranty (except for the vulnerable parts of wearing parts).
安装调试 INSTALLATION	供方安装专业工程师上门安装及设备调试。如买方出国安装及调试, 工程师人员费用 (含签证, 食, 住宿, 机票及 100 美元每天工资) 由买方支付。Engineers are available to install and debug door to door and overseas. The cost for overseas will be for the buyer' s account, including visa charge, food, accommodation, around air tickets, and salary of 100usds daily one person.



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### 性能与用途

本机用于卷筒原色纸或印刷卷筒纸如牛皮纸、食品纸等纸卷由本机一次完成纸袋工艺。由自动中锋上胶、印刷制袋跟踪。原料成筒、定长切断、底部压痕、底部折底、底部上胶。袋底成形，成品袋整理一次完成。本机操作更方便，更高效，更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等等环保纸袋纸袋机设备。

### Properties and uses

Rolling feed square bottom paper bag making machine, it uses paper roll in blank or printed as raw material. consists of automatic center forward glue, printing tracking, fixed length and cutting, bottom indentation, folding bottom, bottom glue. Bag bottom forming, finished bag collecting one time, The machine is more convenient, more efficient, more stable, can produce a variety of different paper bags, leisure food bags, bread bags, dried fruit bags and so on environmentally friendly paper bag machine equipment.

### 主要特点

- 1.采用法国 **SCHNEIDER 触摸屏人机界面**，操作功能一目了然，便于掌控。
- 2.采用德国原装 **REXROTH 运动控制器 (PC)**，通过高速总线 Ether CAT，保证高速运行稳定。
- 3.采用德国原装 **REXROTH 伺服电机搭配德国原装 SICK 光电眼修正**，精确跟踪印刷袋尺寸。
- 4.原料装卸采用电机升降结构，放卷采用全自动恒张力控制。
- 5.原料纠偏采用意大利 **SELECTRA**，降低纸卷对位调整时间。

### Main features

1. Adopt France/**SCHNEIDER** touch screen human-computer interface, operate and control easily.
2. Adopt Germany original **REXROTH** PC control, Integrated with optical fiber, ensure high speed running steadily.
3. Germany original **REXROTH** servo motor and German original SICK Photoelectric eye correction, tracking printing bag accurately.
4. Raw material load adopt pneumatic cylinder up and down structure, unwinding adopt auto tension control.
5. Raw material unwinding EPC adopt italy **SELECTRA**, reduce adjustment time.



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技术参数 Technical parameter

机型 Model	RZFD-190
纸袋长度 Paper bag length	190-370mm
纸袋宽度 Paper bag width	80-200mm
袋底宽度 Paper bag bottom width	50-105mm
纸袋厚度 Paper thickness	50-130g/m <sup>2</sup>
机械速度 Machine Speed	30-260pcs/min



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纸袋速度 Paper bag speed	30-200pcs/min
纸卷宽度 Paper roll width	280-640mm
纸料直径 Roll paper diameter	Φ1300mm
纸料内径 Inner diameter of paper	Φ76mm
整机功率 Machine power	380V3 相(phase)4 线(wire) 2 色/19.7KW 4 色/22.9KW
整机重量 Machine weight	2 色/7800kg 4 色/8400kg
整机尺寸 Machine size	2 色/11000*3500*2800mm 4 色/11500*3500*2800mm
印刷部位 Printing area	
印刷宽度 Printing width	100-760mm
印刷长度 Printing length	190-370mm
印刷速度 Printing speed	5-86m/min
套色精度 Color accuracy	≤±0.20mm
版材厚度 (包括双面胶厚度) Plate thickness (Including the thickness of the double-sided tape)	2.28mm



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印刷部位 Printing area	
工作气源 Working Air Current	≥0.36m <sup>3</sup> /分钟, 0.5-0.8 兆帕 More than 0.36m <sup>3</sup> / minutes, 0.5-0.8 MPa
整机功率 Machine power	380V 3相(phase)4线(wire) 2色/19.7KW 4色/22.9KW
整机重量 Total weight	10000kg
外形尺寸 Machine Dimesion	1200x2200x2800mm

主要电器元件配置单

Main Electrical Components Configuration

控制系统 Control System			
名称 Name	数量 QTY	产地/ Original	品牌 Brand
PC 编程控制器 PC Program Controller	1	德国 Germany	REXROTH
人机界面触摸屏 Human computer touch screen interface	1	法国 France	Schneider



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伺服电机 Servo Motor	1	德国 Germany	REXROTH
伺服驱动器 Servo Driver	1	德国 Germany	REXROTH
主机伺服及伺服驱动器 Host servo and servo drive	1	中国台湾 Taiwan	DELTA
追标光电眼 Chasing The Photoelectric Eye	1	德国 Germany	SICK
低压电器 Low Voltage Electrical Apparatus	1	法国 France	SCHNEIDER
纠偏、张力控制系统 Deviation correction and tension control system			
名称 Name	数量 QTY	产地 Original	品牌 Brand
纠偏控制器 EPC Controller	1	意大利 Italy	SELECTRA
伺服纠偏电机 Servo EPC Motor	1	意大利 Italy	SELECTRA
超声波感应器 Ultrasonic Sensor	1	意大利 Italy	SELECTRA
磁粉制动器 Magnetic Powder Brake	1	中国 China	WEIZHENG
传动/Transmission			





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名称 Name	数量 Qty	产地 Original	品牌 Brand
同步带 Synchronous Belt	1	中国 China	BELDI
同步轮 Synchronous Wheel	1	中国 China	MTED
轴承 Bearing	1	德国 Germany	FALA
导辊 Guide Roller	1	中国 China	BAIXIAO
齿轮 Gear	1	中国 China	MTED
纸卷气胀轴 Roll Pneumatic Shaft	1	中国 China	MTED
成品输送带 Finished Bag Conveyor belt	1	瑞士 Switzerland	

胶水部位  
Glue position

名称 Name	数量 Qty	产地 Original	品牌 MTED
底部胶 (糊底白乳胶) Bottom Glue (Paste bottom white latex)	1	中国 China	MTED
中封水性喷胶枪 (密调节胶枪) center-sealing glue gun for water-based glue	1	中国 China	XLG
水性白乳胶 高压喷胶桶 White Latex Pneumatic Glue Barrel	1	中国 China	MTED

印刷机部位 / Printing Area

名称 Name	数量 Qty	产地 Place of Origin	品牌 Brand
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变频器 Frequency transformer	1	瑞士 Switzerland	ABB
主电机 Main motor	1	中国 China	
运墨电机 Ink motor	1	中国 China	
低压电器 low-voltage apparatus	1	法国 France	Schneider
主辊轴承 Main roller bearing	1	日本 Japan	
导辊轴承 Guide Roller bearing	1	中国 China	

**注：**本款机器所使用的采购件在设备升级或更新时，用不低于现有品牌质量的同级品牌替代，卖方将保留权利，不再另外通知。

**Note:**The purchased parts used in this machine will be replaced by the same-level brand that is not lower than the existing brand quality when the equipment is upgraded or updated. The seller will reserve the right without further notice.